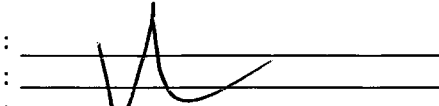


Date: Thursday, 07/08/2008 2:47:52 PM
User: Linda Lacelle

Process Sheet

Customer :	CC-DAR01 Dart Aerospace Ltd.	Drawing Name :	D350591214
Job Number :	41062		
Estimate Number :	10804		
P.O. Number :		Part Number :	D350591214
This Issue :	07/08/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	RE-PACKAGE
First Issue :	07/08/2008	Project Number :	
Previous Run :	00015	Drawing Revision :	
Written By :		Material :	
Checked & Approved By :		Due Date :	14/08/2008
Comment :		Qty:	1
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

PULL FROM ENG LAB:
1 X D350-591-214 B37510
CLEAN TUBE AS NECESSARY

2.0	D350591214	Heli-Access-Step, Short RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Heli-Access-Step, Short RH

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT TUBE

Signature 08/08/07 (X)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
PICK NEW KIT:

Signature 08/08/07 (X)

5.0	D22303	Lug
-----	--------	-----



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
2 D2230-3 Clamp 39404

Signature 08/08/07

Date: Thursday, 07/08/2008 2:47:52 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350591214

Job Number: 41062

Part Number: D350591214

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D22301

Lug



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2230-1

Clamp

39315

SS

7.0

D2732

Rubber Extrusion



Comment: Qty.: 1.0000 f(s)/Unit Total : 1.0000 f(s)

Rubber Extrusion

4 X 3"

Batch:

37632

SS

8.0

D2856400

Abrasion Strip



Comment: Qty.: 0.6000 f(s)/Unit Total : 0.6000 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2856-400(7.2") Abrasion Strip

37667

SS

9.0

AN335A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 AN3-35A

Bolt

1106993

SS

10.0

AN411A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 AN4-11A

Bolt

106605

SS

11.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

Batch:

1167959

SS

Date: Thursday, 07/08/2008 2:47:52 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350591214

Job Number: 41062

Part Number: D350591214

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

AN960JD10

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN960JD10

Washer

M108558

JS

13.0

AN960JD416

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 AN960JD416

Washer

M108161

JS

14.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 MS21042L3

Nut (or -3)

M107665

JS

15.0

MS21042L4

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 MS21042L4

Nut (or -4)

M107478

JS 8/08/07 X(1)

16.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

JS 08/08/07 FIRH

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-591-214

USING NEW B/N

NEW LABELS AND PAPERWORK REQUIRED

Location: D

8/9/7

SY

Date: Thursday, 07/08/2008 2:47:52 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350591214

Job Number: 41062

Part Number: D350591214

Job Number:



Seq. #:

Machine Or Operation:

Description :

PPP Rev: ①

18.0

QC21

FINAL INSPECTION/W/O RELEASE



①

Comment: FINAL INSPECTION/W/O RELEASE

H 08/08/07

Job Completion



MF 08-08-07

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D350-591-214	CHG	CHG002
DESC.	Heli-Access Step RH High	STC	SH92-6
LOT	B37510	STC	SH967NE
MODEL	AS350/355	STC	
MADE IN CANADA			
D2729-1			

Date: Thursday, 07/08/2008 2:47:29 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D350591214
Job Number	: 41062		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D350591214
This Issue	: 07/08/2008	S.O. No. :	
Prsht Rev.	: NC	Drawing Number	: RE-PACKAGE
First Issue	: / /	Project Number	:
Previous Run	: 00015	Drawing Revision	:
Written By	:	Material	:
Checked & Approved By	:	Due Date	: 14/08/2008
Comment	:	Qty:	1 Upr. Each
		Type	: LARGE FAB ASSY

Additional Product

Job Number:



*Need new
paper work +
label*

Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM ENG LAB:
 1 X D350-591-214 B37510
 CLEAN TUBE AS NECESSARY

JUL 08-8-07,

*ASAP
leaving today*

2.0	D350591214	Heli-Access-Step, Short RH
-----	------------	----------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Heli-Access-Step, Short RH

Job Completion

